









Design & Build, Operation & Maintenance Contracts



COMPANY Country	TREATMENT	TYPE of PRODUCT TYPE of CONTRACT (turn-key unless otherwise specified)	CAPACITY (organic load, air flow)	YEAR
SUNInterbrew, Omsk, Russia	Brewery & Malthouse Wastewater treatment	LUCAS® anaerobic-aerobic	35.000 kg COD/day	2005
SUNInterbrew, Klin, Russia	Brewery Wastewater treatment	LUCAS® anaerobic-aerobic	30.600 kg COD/day	2005
Nebula Techno Solutions, Dhaka, Bangladesh	Wastewater treatment plant Shrimp factory	LUCAS® aerobic	1.920 kg BOD/day	2005
Inbev Jupiler, Jupille, Belgium	Brewery Wastewater treatment	Aeration equipment		2005
Pepsi – Tropicana, Boxford, UK	Fruit juices Wastewater treatment	Pretreatment		2005
Ajinomoto, Belgium	Off-gas treatment	Audit		2005
UCB Pharma, Belgium	Wastewater treatment plant Pharmaceutical production	Maintenance contract		2005
Sidmas, Riyadh, Saudi Arabia 	Off-gas treatment Riyadh Wastewater treatment plant	Bel-Air® biowashfilter	6 * 18.000 m ³ /hr	2005
Aguas do Oeste, Torres Vedras, Portugal	Municipal Wastewater treatment plant	LUCAS® aerobic	48.000 IE	2005

Heineken, Sevilla, Spain	Wastewater treatment plant 6 mio hectolitre Brewery	LUCAS® anaerobic-aerobic	30.000 kg COD/day	2004
Heineken, Sevilla, Spain	Off-gas treatment Wastewater treatment plant	Bel-Air® biowashfilter	6.000 m³/hr	2004
Aba Brewery Diageo, Nigeria	Brewery wastewater treatment	Pre-treatment	1.500 kg COD/day	2004
Lesaffre, Poland	Off-gas treatment	BIOTON® revamp & refill	3.000 m³/hr	2004
				
Zhuhai Ji Da, China	Off-gas treatment Municipal wastewater plant	Bel-Air® biowashfilter	56.000 m³/hr	2004
				
Sugar Cane & Byproducts Development Co. Iran Plant 1	Sugar production wastewater treatment	Anaerobic-aerobic WWTP Technical & process commissioning-training	12.000 kg COD/day	2004
Gondomar, Portugal	Municipal wastewater treatment	Aerobic WWTP Technical & process commissioning-training	30.000 P.E.	2004





Sugar Cane & Byproducts Development Co. Iran Plant 2	Sugar production wastewater treatment	Anaerobic-aerobic WWTP Technical & process commissioning-training	12.000 kg COD/day	2004
Infineon Germany	Off-gas treatment	DYNACYCLE® RCTO	4.500 m³/hr	2004
Heineken Pointe Noire Congo Brazzaville	Off-gas treatment	Bel-Air® biowashfilter	1.000 m³/hr	2004
Interbrew Borsodi Sörgyár, Hungary 	Brewery wastewater treatment	LUCAS® anaerobic - aerobic	21.000 kg COD/day	2004
Zhuhai Ji Da, China 	Municipal wastewater treatment Process automation	Cyclic Activated Sludge system	90.000 P.E.	2004

<p>Yara (Hydro Agri), France</p> 	<p>Boiler feed water production from surface water</p>	<p>AQUALITY</p>	<p>30 m³:hr</p>	<p>2004</p>
<p>Akzo Nobel, Holland</p> 	<p>Air treatment</p>	<p>BIOTON[®] revamp & refill</p>	<p>30.000 m³/hr</p>	<p>2004</p>
<p>Diageo Guinness Kenya Breweries</p>	<p>Off-gas treatment</p>	<p>Bel-Air[®] biowashfilter</p>	<p>60m³/hr</p>	<p>2004</p>
<p>Carlsberg Tuborg, Romania</p> 	<p>Brewery wastewater treatment</p>	<p>LUCAS[®] anaerobic</p>	<p>6.720 kg COD/day</p>	<p>2004</p>



Heineken Pointe Noire Congo Brazzaville	Brewery wastewater treatment	LUCAS® anaerobic	2.890 kg COD/day	2004
Diageo Guinness Uganda Breweries	Brewery wastewater treatment	LUCAS® aerobic	1500 kg COD/day	2004
				
Diageo Guinness Kenya Maltings	Off-gas treatment	Bel-Air® biowashfilter	20 m³/hr	2004
Heineken Zoeterwoude Netherlands	Brewery wastewater treatment	LUCAS® anaerobic	13.600 kg COD/day	2004
				
DSM Food Specialties France	Food ingredients industry Wastewater treatment	LUCAS® aerobic	7.500 kg BOD/day	2004
				



Sukomi (SEG), Lebanon	Composting	BIOTON [®] refill	513,000 m ³ /h	2004
Diageo Guinness Kenya Breweries 	Brewery wastewater treatment	LUCAS [®] anaerobic	32.300 kg COD/day	2004
Ter Beke – Come A Casa, Belgium 	Food industry wastewater	LUCAS [®] aerobic	1.750 kg BOD/day	2004

<p>Formosa Chemical & Fibre Corp., Taiwan Cumene oxidation</p> 	<p>Off-gas treatment Cumene production</p>	<p>DYNACYCLE® RCO Catalyst replacement</p>	<p>35.000 m³/hr</p>	<p>2003</p>
<p>Diageo Guinness Uganda Breweries</p> 	<p>Brewery wastewater treatment 2 mio hectoliter</p>	<p>LUCAS® anaerobic - aerobic</p>	<p>5760 kg COD/day</p>	<p>2003</p>
<p>Mewa GmbH, Belgium</p> 	<p>Laundry wastewater</p>	<p>ATLANTIS® membrane bio reactor</p> 	<p>1100 kg COD/day 200 m³/day</p>	<p>2003</p>
<p>Aquafin Sint Pieters Leeuw</p>	<p>Off-gas treatment Municipal wastewater treatment</p>	<p>Bel-Air® biowashfilter</p>	<p>1.000 m³/hr</p>	<p>2003</p>

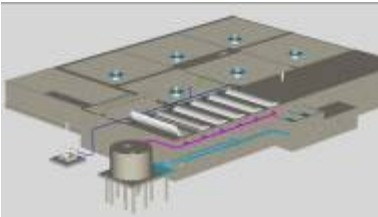

<p>Ineos Phenol, Belgium</p> 	<p>Reverse Osmosis Production of process water Chemical Industry</p>	<p>AQUALITY®</p>	<p>325 m³/hr</p>	<p>2003</p>
<p>Interbrew Magor, UK</p> 	<p>Brewery wastewater treatment 6 mio hectoliter</p>	<p>LUCAS® anaerobic</p> 	<p>30000 kg COD/day</p>	<p>2003</p>
<p>Gallino Breed, Italy</p> 	<p>Off-gas treatment Steerings wheels production</p>	<p>Bel-Air® biowasher BIOTON® refill</p>	<p>130.000 m³/hr</p>	<p>2003</p>
<p>Aquafin Sint Pieters Leeuw</p>	<p>Municipal Wastewater treatment</p>	<p>Cyclic Activated Sludge system</p>	<p>30.000 P.E.</p>	<p>2003</p>



<p>Nanjing – China</p> 	<p>Municipal Wastewater treatment</p>	<p>Continuous activated sludge system Commissioning Contract</p>	<p>300.000 m³/day 36.000 kg BOD/day</p>	<p>2003</p>
<p>Aquafin Kampenhout, Belgium</p> 	<p>Municipal Wastewater treatment</p>	<p>Conventional System</p>		<p>2003</p>
<p>Aquafin Kampenhout Belgium</p> 	<p>Off-gas treatment Municipal wastewater treatment plant</p> 	<p>Bel-Air[®] biofilter</p>	<p>4.000 m³/hr 700 m³/hr</p>	<p>2003</p>




<p>IFF, UK - Netherlands</p> 	<p>Off-gas treatment Flavour & fragrances</p>	<p>BIOTON®</p>	<p>40000 m³/h</p>	<p>2003</p>
<p>Spain</p>	<p>Wastewater treatment Food Industry</p>	<p>Extension of wastewater treatment plant with denitrification reactor</p>	<p>500 kg N/day</p>	<p>2003</p>
<p>Interbrew, Belgium</p> 	<p>Wastewater treatment plant 6 mio hectolitre Brewery</p>	<p>LUCAS® anaerobic-aerobic</p>	<p>30000 kg COD/day</p>	<p>2003</p>
<p>Aquafin Antwerp, Belgium</p>	<p>Off-gas treatment Wastewater treatment plant</p>	<p>BEL-AIR® refill</p>	<p>5000 m³/h</p>	<p>2003</p>
<p>Spa Monopole, Belgium</p>	<p>Wastewater treatment Soft drinks production</p>	<p>Capacity increase – process control adjustment</p>	<p>3000 kg COD/day</p>	<p>2003</p>
<p>Middle East</p>	<p>Wastewater treatment Paint stripping</p>	<p>LUCAS® with Physico- Chemical pre-treatment & Operation & Maintenance</p>	<p>900 kg COD/day</p>	<p>2003</p>




Ugepa, France Wall paper industry	DOP, VOC	DYNACYCLE® RTO (3 beds) Inspection & maintenance	41 460 m ³ /h	2003
UCB, Belgium 	Wastewater treatment plant Chemical Industry	Operation & Maintenance contract	3500 kg COD/day	2003
Fuji, Netherlands 	Off-gas treatment Photo Film Industry	BIOTON® refill	60000 m ³ /hr	2003
Repsol, Spain Petrochemical Industry	Methyl benzyl alcohol, Acetophenone, Benzene, Ethyl benzene and other mixed VOC's	DYNACYCLE® RCO Inspection	61 900 m ³ /hr	2003




<p>Goodyear, China</p> 	<p>Off-gas treatment Rubber production</p>	<p>CALVERT® collision scrubber</p> 	<p>17.000 m³/hr</p>	<p>2003</p>
<p>Argus, Romania</p>	<p>Wastewater treatment plant Vegetable oil production</p>	<p>LUCAS® -2</p>	<p>3000 kg BOD/day</p>	<p>2003</p>
<p>Picolo, Belgium</p>	<p>Wastewater treatment plant Vegetables processing</p>	<p>LUCAS® anaerobic-aerobic</p>	<p>8000 kg COD/day</p>	<p>2003</p>
<p>Jupiler Interbrew, Belgium</p> 	<p>Off-gas treatment Brewery Wastewater treatment 3 mio hectoliter brewery</p>	<p>Bel-Air® refill</p>	<p>4.000 m³/hr</p>	<p>2003</p>
<p>Savola, Morocco</p>	<p>Wastewater treatment plant Vegetable oil production</p>	<p>LUCAS® -1 with DAF pre-treatment</p>	<p>650 kg BOD/day</p>	<p>2003</p>
<p>Givaudan, Switzerland</p> 	<p>Off-gas treatment Flavour & fragrances</p>	<p>BIOTON®</p>	<p>2*20.000 m³/hr</p>	<p>2003</p>


<p>Coca Cola, Belgium</p> 	<p>Wastewater treatment plant Softdrinks</p>	<p>LUCAS® anaerobic-aerobic</p>	<p>11 tonnes COD/day</p>	<p>2003</p>
<p>Givaudan, Switzerland</p> 	<p>Off-gas treatment Flavour & fragrances</p>	<p>BIOTON® refill</p>	<p>100.000 m³/hr</p>	<p>2003</p>
<p>Silesia, Germany</p>	<p>Off-gas treatment Room ventilation production</p>	<p>BIOTON® refill</p>	<p>30.000 m³/hr</p>	<p>2003</p>
<p>Givaudan, Switzerland</p>	<p>Off-gas treatment Flavour & fragrances</p>	<p>BIOTON® refill</p>	<p>20.000 m³/hr</p>	<p>2003</p>




Novozym, Danmark	Off-gas treatment Enzymes	BIOTON® refill	135.000 m³/hr	2002
IFF, Netherlands 	Off-gas treatment Flavour & fragrances	BIOTON® refill	60000 m³/hr	2002
Formosa Chemical & Fibre Corp., Taiwan Cumene oxidation 	Off-gas treatment Cumene production	DYNACYCLE® RCO	35.000 m³/hr	2002
Rousselot	Wastewater treatment plant Gelatine production	Conventional system	14.000 kg COD 1200 kg N	2002
Protabsa, Mexico,	Wastewater treatment plant Vegetable oil production	LUCAS® with DAF pre-treatment	1.600 kg BOD/day	2002
Givaudan, Germany	Off-gas treatment Flavour & fragrances	BIOTON® refill	10.000 m³/hr	2002




<p>Cargill-President Feed Protein Technology Co. Ltd, China</p> 	<p>Wastewater treatment plant Protein production</p>	<p>Conventional system</p>	<p>900 kg BOD/day</p>	<p>2002</p>
<p>Aquafin Dendermonde</p> 	<p>Wastewater treatment plant Municipal wastewater</p>	<p>Conventional system</p>	<p>100.000 PE</p>	<p>2002</p>
<p>Quest, Netherlands</p>	<p>Off-gas treatment Flavour & fragrances</p>	<p>BIOTON[®] refill</p>	<p>11000 m³/hr</p>	<p>2002</p>
<p>Tyrolit, Austria</p>	<p>Off-gas treatment Abrasives production</p>	<p>BIOTON[®] refill</p>	<p>2*20000 m³/hr</p>	<p>2002</p>
<p>REA, Austria</p>	<p>Off-gas Treatment Various industries</p>	<p>BIOTON[®] refill</p>	<p>20.000 m³/hr</p>	<p>2002</p>
<p>Heineken, Vietnam</p> 	<p>Wastewater treatment plant 400.000 hectoliter brewery</p>	<p>LUCAS[®] anaerobic-aerobic</p>	<p>2.2 tonnes COD/day</p>	<p>2002</p>



<p>Federal Palace, Nigeria</p> 	<p>Wastewater treatment plant Hotel wastewater</p>	<p>LUCAS®</p>	<p>3.300 PE</p>	<p>2002</p>
<p>Aquafin Boekhout</p> 	<p>Wastewater treatment plant Municipal wastewater</p>	<p>Conventional system</p>	<p>3.400 PE</p>	<p>2002</p>
<p>Chemical Industry, Antwerp, Belgium</p> 	<p>Microfiltration & Reversed Osmosis Production of process water from brackish surface water Chemical industry</p>	<p>AQUALITY® BOOT</p>	<p>50 m3/h</p>	<p>2002</p>
<p>Aquawell, Ghent, Belgium</p>	<p>Ultrafiltration Health water production</p>	<p>Drinkwater dispenser</p>		<p>2002</p>





<p>Nigerian Breweries (Heineken) Lagos Nigeria</p> 	<p>Biological Wastewater Treatment 2.2 mio hectoliter Brewery</p>	<p>LUCAS® anaerobic-aerobic</p>	<p>8.8 tonnes COD/day</p>	<p>2002</p>
<p>City of Zaghouan, Tunisia</p> 	<p>Biological Wastewater Treatment Municipal wastewater</p>	<p>Extended Aeration</p>	<p>30.000 P.E.</p>	<p>2002</p>
<p>SKW Biosystems, Belgium</p> 	<p>Air treatment plant Gelatine production</p>	<p>Washer</p>	<p>10200 m³/hr</p>	<p>2002</p>
<p>Nigerian Breweries (Heineken) Kaduna Nigeria</p>	<p>Biological Wastewater Treatment 900.000 hectoliter brewery</p>	<p>LUCAS® anaerobic-aerobic</p>	<p>3.6 tonnes COD/day</p>	<p>2002</p>



Weiherhus Kompost, Switzerland 	Odour treatment for Composting	BIOTON®	20,000 Am ³ /h	2002
Thames Water UK	Biological Wastewater treatment Food industry	WATERwarrior® services Operational contract 15 years	1000 kg BOD/day	2002



<p>City of Antwerp North (Aquafin)</p> 	<p>Biological Wastewater Treatment Municipal wastewater</p> 	<p>SBR system</p>	<p>100.000 P.E.</p> 	<p>2001</p>
<p>Hydrogen Systems, Turnhout, Belgium</p>	<p>Micro Reversed Osmosis Ultra Pure Water Production</p>	<p>AQUALITY®</p>	<p>120 l/h</p>	<p>2001</p>
<p>Verduyn, Kortemark, Belgium</p>	<p>Ultrafiltration Bio effluent re-use</p>	<p>AQUALITY®</p>	<p>2.5 m3/h</p>	<p>2001</p>
<p>Hydrogen Systems, Turnhout, Belgium</p>	<p>Micro Reversed Osmosis Ultra Pure Water Production</p>	<p>AQUALITY®</p>	<p>50 l/h</p>	<p>2001</p>
<p>Duvel Moortgat Brewery</p> 	<p>Extension of the Biological Wastewater Treatment Plant Belgium to a complete Anaerobic-aerobic treatment Brewery</p>	<p>LUCAS® anaerobic</p> 	<p>4.000 kg COD/day</p> 	<p>2001</p>

<p>Sidmar, Ghent, Belgium</p> 	<p>Reversed Osmosis Skid Skids for 360 membrane elements Steel production</p>	<p>AQUALITY®</p>	<p>320 m³/h</p>	<p>2001</p>
<p>Corus Aluminium, Duffel, Belgium</p> 	<p>Microfiltration & Reversed Osmosis Production of process water from surface water Aluminium production</p>	<p>AQUALITY®</p>	<p>35 m³/h</p>	<p>2001</p>
<p>UCB Belgium</p>	<p>Biological wastewater treatment plant with Physico-chemical Pre-treatment</p>	<p>WATERwarrior® services Start-up contract</p>		<p>2001</p>
<p>Cockerill Sambre Seraing (Aceralia - Usinor group),</p> 	<p>Biological Wastewater Treatment Plant with nitrogen removal Steel production</p>	<p>SBR – aerobic with nitrogen removal</p>	<p>1.728 kg COD/day</p>	<p>2001</p>


<p>Jacques Ice Ice Cream production</p> 	<p>Biological Wastewater Treatment Plant</p>	<p>LUCAS® -1</p>	<p>1000 kg BOD/day</p>	<p>2001</p>
<p>Hydrogen Systems, Turnhout, Belgium</p>	<p>Micro Reversed Osmosis UltraPure Water Production</p>	<p>AQUALITY®</p>	<p>100 l/h</p>	<p>2001</p>
<p>Nigerian Breweries (Heineken) Enugu Nigeria 3 mio hectoliter</p> 	<p>Biological Wastewater Treatment Plant for 3.6 million hl brewery</p>	<p>LUCAS® anaerobic-aerobic</p>	<p>12 tonnes COD/day</p>	<p>2001</p>
<p>Pall, Brussels, Belgium</p>	<p>Microfiltration Production of process water</p>	<p>AQUALITY®</p>	<p>15 m³/h</p>	<p>2001</p>
<p>Heinz – Serv A Portion</p>	<p>Biological Wastewater Treatment Plant</p>	<p>LUCAS® 1- aerobic</p>	<p>1000 kg BOD/day</p>	<p>2001</p>
<p>IVVO INDAVER Belgium</p>	<p>Biological odor treatment plant Composting plant</p>	<p>BEL-AIR® upflow biofilter</p>	<p>80000 m³/hr</p>	<p>2001</p>



				
<p>Vlar, Grimbergen, Belgium</p> 	<p>Submerged Microfiltration Extension of existing biological wastewater treatment plant</p>	<p>ATLANTIS® membrane bio reactor</p>	<p>3 m³/h</p>	<p>2001</p>
<p>Antibioticos, Italy</p>	<p>Antibiotics production</p>	<p>BIOTON® refill</p>	<p>37,600</p>	<p>2001</p>
<p>Givaudan, Netherlands</p> 	<p>Flavor and fragrance</p>	<p>BIOTON® refill & maintenance</p>	<p>90,000</p>	<p>2001</p>



<p>Linde Borken, Germany</p> 	Composting	BIOTON®	120,000	2001
Flanamat, Belgium	Poultry manure	DYNACYCLE® RCO	27.800	2001
Panjit, Taiwan	Semi-conductors	BIOTON®	9,000	2001
DCM, Belgium	Fertilizer	DYNACYCLE® RTO	16.000	2001
<p>Shell, Netherlands Petrochemical industry</p> 	Ethene, methane, ethane, ethyl oxide, acetaldehyd, formaldehyde	DYNACYCLE® RCO	11 360	2001
<p>Repsol, Spain Petrochemical Industry</p>	Methyl benzyl alcohol, Acetophenone, Benzene, Ethyl benzene and other mixed VOC's	DYNACYCLE® RCO	61 900	2001

<p>Remy Industries Belgium Starch derivatives</p> 	<p>Biological Wastewater Treatment Plant (Phase 2)</p>	<p>Conventional system</p>	<p>30.000 P.E.</p>	<p>2000</p>
<p>Puratos Group</p>	<p>Extension of wastewater treatment plant</p>	<p>Conventional system</p>		<p>2000</p>
<p>Dinh Vu Watersupply Cy, Vietnam</p>	<p>Microfiltration Drinking water production from surface water through dead-end microfiltration and chlorine dosing</p>	<p>AQUALITY®</p>	<p>5 m3/h</p>	<p>2000</p>
<p>Formaplan Germany Fiberboard production</p> 	<p>Biological Odour & Wastewater Treatment Plant</p>	<p>Engineering and supervision in subcontracting for Monsanto</p>	<p>130.000 m³/hr odour 50 m³/d wastewater</p>	<p>2000</p>
<p>Coca Cola Group</p>	<p>Process optimisation of the biological wastewater treatment plant</p>			<p>2000</p>

<p>Binder Austria Fiberboard production</p> 	<p>Biological Odour and Water Treatment</p>	<p>BIOWAVE® off-gas Turn key realization Process, engineering and supervision contract in subcontracting for Monsanto (general contractor)..</p>	<p>326.000 m³/hr Off-gas 1000 m³/day water treatment (pre-clarifier, biological off gas & wastewater treatment unit, flotation unit, two stage multimedia filter, wastewater reverse osmosis, boiler feed reverse osmosis, demineralisation via ion exchange, activated carbon filter, sludge dewatering)</p>	<p>2000</p>
<p>Laundry Servitex, Battice, Belgium</p>	<p>Reversed Osmosis Reuse of waste water through self-cleaning prefilter system, active carbon and reversed osmosis</p>	<p>AQUALITY®</p>	<p>12 m³/h</p>	<p>2000</p>
<p>Sappi, Lanaken, Belgium</p> 	<p>Reversed Osmosis Production of process water</p>	<p>AQUALITY®</p>	<p>50 m³/h</p>	<p>2000</p>
<p>Laundry Moderna , Merchtem, Belgium</p>	<p>Drumfilter Treatment of waste water</p>	<p>AQUALITY®</p>	<p>4 m³/h</p>	<p>2000</p>
<p>Christeyns, Ghent Belgium</p>	<p>Reversed Osmosis Production of process water</p>	<p>AQUALITY®</p>	<p>2 m³/h</p>	<p>2000</p>

Hydro Agri, Sluiskil, The Netherlands 	Reversed Osmosis Production of process water out of nitric acid waste water	AQUALITY®	30-50 m3/h	2000
Nigerian Breweries (Heineken) Ibadan Nigeria 3 mio hectoliter 	Brewery Wastewater Treatment 3 million hectoliter brewery	LUCAS® anaerobic-aerobic	12 tonnes COD/day	2000
Linde AG Germany Aerobic Composting Installation	Biological Odour Treatment Plant	Engineering, procurement and supervision contract as subcontractor of Monsanto	50.000 + 70.000 m ³ /hr	2000
Remy Industries Belgium	Sludge treatment Plant	dot.COMPOST® Mobile unit		2000
Buteressence, Netherlands	Flavor and fragrance	BIOTON®	6,500	2000
Gallino, Italy	PU steering wheel production	BIOTON®	143,000	2000
Givaudan, Switzerland	Flavor and fragrance	BIOTON®	40,000	2000
Shinetsu, Taiwan	Semi-conductors	BIOTON®	9,600	2000
Trophy Foods, Canada	Food processing	BIOTON®	73,000	2000

Puratos Group	Wastewater treatment & flotation unit	WATERwarrior [®] services Op. contract 3 years		2000
Remy Industries, Belgium	Flotation and sludge treatment	WATERwarrior [®] services O & M contract 2 years		2000
Ugepa, France Wall paper industry	DOP, VOC	DYNACYCLE [®] RTO (3 beds)	41 460	2000
Epcos (Siemens), Austria Electrical manufacturing 	isopropanol, acetone, ethanol, hexane	DYNACYCLE [®] RTO (3 beds)	6 100	2000
Delphi, Portugal Car Equipment	perchloroethylene	DYNACYCLE [®] RTO (2 beds)	21 800	2000
Onduline, Poland Recycled Paper Roof Tiles	formaldehyde, CO	DYNACYCLE [®] RCO	19 250	2000
Cappelle, Menen, Belgium 	Microfiltration + Reversed Osmosis Production of process water from very turbid surface water	AQUALITY [®]	60 m3/h	1999
Remy Industries Belgium Starch derivatives	Biological Wastewater Treatment Plant (Phase 1)	Conventional system	30.000 P.E.	1999
Fee Creek Pump Station, USA	Waste water pump station	BIOTON [®]	6,100 m3/h	1999
Givaudan Roure, Switzerland	Flavor and fragrance	BIOTON [®]	2,000 m3/h	1999
Kolobratnik, Austria	Ventilation slaughterhouse and	BIOTON [®]	4,000 m3/h	1999

	fumigation			
MSD Lemay, USA	Waste water treatment	BIOTON®	8,500 m3/h	1999
SC Johnson, Canada	Scented Candles	BIOTON®	59,500 m3/h	1999
Weierherus Kompost, Switzerland	Composting	BIOTON®	20,000 m3/h	1999
American Woodmark, USA Wood cabinet finishing	mixed solvents	DYNACYCLE® RCO	119 000 m3/h	1999
American Woodmark, USA Wood cabinet finishing	mixed solvents	DYNACYCLE® RCO	93 000 m3/h	1999
Bayer Filago, Italy Plastics manufacturing	styrene, traces chlorine	DYNACYCLE® RTO (2 beds)	40 000 m3/h	1999
Italiana Membrana, Italy Bitumen production	bituminous by-products	DYNACYCLE® RCO	10 000 m3/h	1999
Colortrend, Netherlands Painting 	white spirit, MPA	DYNACYCLE® RCO	5 800 m3/h	1999
Onduline, Italy Recycled paper roof tiles 	formaldehyde	DYNACYCLE® RCO	19 000 m3/h	1999
GE Plastics, USA ABS plastics manufacturing	acrylonitrile, styrene	DYNACYCLE® RCO	135 900 m3/h	1999
GE Plastics, USA ABS plastics manufacturing	acrylonitrile, styrene	DYNACYCLE® RCO	102 000 m3/h	1999
the Nutrasweet Kelco Cy, USA Kelp processing	Isopropanol	DYNACYCLE® RCO	93 500 m3/h	1999

Owens Corning, Belgium	Ultraviolet	Waste water disinfection	8.5 m ³ /h	1998
Owens Corning, Battice, Belgium	Ultraviolet	Waste water disinfection	35 m ³ /h	1998
Puratos, Ierland	Reversed Osmosis Process water for margarine production	AQUALITY®	8.5 m ³ /h	1998
Sabena Catering, Zaventem, Belgium	Reversed Osmosis Process water	AQUALITY®	3*1 m ³ /h	1998
Primeur/Lutosa, Zulte, Belgium	Reversed Osmosis Process water	AQUALITY®	15 m ³ /h	1998
Genencor, Brugge, Belgium	Iron removal & Reversed Osmosis Process water	AQUALITY®	65 m ³ /h	1998
USF Memcor for Remo, Belgium	Reversed Osmosis (60 bar) Leachate treatment	AQUALITY®	13 m ³ /h	1998
				
USF Memcor for Remo, Belgium	Reversed Osmosis (15 bar) Leachate treatment, permeate stage	AQUALITY	12 m ³ /h	1998
USF Memcor for Remo, Belgium	HP Reversed Osmosis (120 bar) Leachate treatment, concentrate stage	AQUALITY®	2.75 m ³ /h	1998
Olin Microelectronic	3 stage Reversed Osmosis	AQUALITY®		1998

Material, Zwijndrecht, Belgium	Waste water treatment		1400 l/h	
ABA Ebreichsdorf, Austria	Waste water pumping station	BIOTON®	500	1998
Budapest Nord, Hungary	Waste water treatment	BIOTON®	3,000	1998
Feny-Markt, Hungary	Vegetable, fruit and meat waste odor	BIOTON®	1,900	1998
Holzhauser Umformtechnik, Germany	Metal processing	BIOTON®	10,000	1998
KA Ungenach, Austria	Waste water pumping station	BIOTON®	300	1998
Saipol / Vamomills, France	Vegetable oil processing	BIOTON®	100,000	1998
Sukomi (SEG), Lebanon	Composting	BIOTON®	513,000	1998
Toshiba Display Devices, USA	Room ventilation solvent spray process	BIOTON®	8,500	1998
Taiwan Synthetic Rubber, Taiwan Synthetic rubber manufacturing	cyclohexene, butene, hexane, styrene	DYNACYCLE® RCO	51 800	1998
Chrysler Motors, USA Automobile painting	MEK, toluene	DYNACYCLE® RTO>RCO	152 900	1998
Ford Visteon, USA Automobile parts painting	MEK, toluene	DYNACYCLE® RTO>RCO	78 200	1998
Lee Chang Yung Chemical, Taiwan Synthetic rubber manufacturing	cyclohexane, tetrahydrofuran, 4-vinyl cyclohexane	DYNACYCLE® RCO	37 500	1998
Bayer Corp., USA ABS plastics manufacturing	styrene, acrylonitrile, terpenoline, vinylcyclohexene, ethylbenzene	DYNACYCLE® RTO>RCO	110 500	1998
Ford Motor, USA Automobile painting	MEK, toluene	DYNACYCLE® RTO>RCO	24 000	1998
Formosa Chemical & Fibre Corp., Taiwan Cumene oxidation	Cumene	DYNACYCLE® RCO	34 000	1998
Kleiner/Keller, Germany	Recycling plastic depots	BIOTON®	13,500	1997
Serigraph, USA	Screen printing operation	BIOTON®	77,000	1997
SNB Slibverwerking, Netherlands	Waste water & sludge	BIOTON®	45,000	1997
Vanck, Germany	FRP ducts production site	BIOTON®	17,000	1997
ARA Amstetten, Austria	Waste water treatment	BIOTON®	750	1997
ARA Aspang/Feistritz, Austria	Waste water treatment	BIOTON®	6,500	1997
ARA Bruck/Leitha, Austria	Waste water treatment	BIOTON®	2,500	1997

ARA Budapest-South, Hungary	Sewage dewatering station	BIOTON®	100	1997
ARA Marktbach, Austria	Waste water pump station	BIOTON®	350	1997
Blumenerde, Austria	Mixing of garden soils	BIOTON®	6,500	1997
Brokelmann, Germany	Oilseed processing	BIOTON®	7,500	1997
Bush Boake Allen, Australia	Flavor and Fragrance	BIOTON®	80,000	1997
Soc. de Fabrique du Sucre, France	Sugar processing	BIOTON®	4,000	1997
Haldane, UK	Food processing	BIOTON®	2,000	1997
ICI Quest FLE-KP, Netherlands	Spray drying	BIOTON®	11,000	1997
Ford Motor, USA Automobile painting	MEK, toluene	DYNACYCLE® RTO>RCO	35 700	1997
Nascote, USA Bumper manufccturing	Toluene	DYNACYCLE® RTO>RCO	561 000	1997
Johns Mansville, USA Fiberglass manufacturing	Formaldehyde	DYNACYCLE® RTO>RCO	59 500	1997
Bayer, USA Agricultural chemicals	ethyl benzene	DYNACYCLE® RCO	5 000	1997
General Motors, USA Lost foam casting	styrene, benzene	DYNACYCLE® RTO>RCO (2 beds)	93 500	1997
Ypiranga, Brazil Lithographic printing	mineral oil	DYNACYCLE® RCO	29 000	1997
Confalonieri, Italy Furniture manufacturing	Formaldehyde	DYNACYCLE® RCO	70 000	1997
IMC Carlsbad, New Mexico	Phosphate Mining	CALVERT® collision scrubber	87,200	1997
IMC Carlsbad, New Mexico	Phosphate Mining	CALVERT® collision scrubber	57,000	1997
American Cyanamid Hannibal, Missouri	Hazardous Waste Incinerator	CALVERT® collision scrubber	36,000	1997
MKD Pflumm, Germany	Reversed Osmosis Leachate treatment, permeate stage	AQUALITY®	2.2 m³/h	1996
Brauhaus Altenkunstadt, Germany	Reversed Osmosis Production of process water	AQUALITY®	8.5 m³/h	1996
ARA Angyalföld, Hungary	Waste water pump station	BIOTON®	3,000	1996
ARA Waidhofen, Austria	Waste water treatment	BIOTON®	10,000	1996
Bush Boake Allen, UK	Spray drying, compounding	BIOTON®	30,000	1996

C.N.C., Netherlands	Mushroom compost	BIOTON®	400,000	1996
Ecoservice / Homij, Netherlands	Chemical waste handling	BIOTON®	45,000	1996
Hallein Papier, Austria	Sludge tank air	BIOTON®	4,000	1996
IFF (Great Britain) Ltd., UK	Flavor and Fragrance	BIOTON®	4,500	1996
Quest (Unilever), Netherlands	Fermentation processes	BIOTON®	5,000	1996
Silesia, Germany	Room ventilation,	BIOTON®	27,500	1996
Thomi & Franck AG, Switzerland	Tube coating for food stuffs	BIOTON®	12,000	1996
Zamek Nahrungsmittel, Germany	Food spice production (soup)	BIOTON®	8,000	1996
Philips Display Components, USA Electronics	toluene, acetone, ethyl acetate, MEK	DYNACYCLE® RCO	12 000	1996
3M Imation Division, USA Film manufacturing	MEK, toluene, IPA, methoxy-propanol	DYNACYCLE® RTO>RCO	46 000	1996
Alumax Foils, USA Aluminum rolling mill	mineral oil	DYNACYCLE® RCO	85 000	1996
Alumax Foils, USA Aluminum rolling mill	mineral oil	DYNACYCLE® RCO	68 000	1996
Goodyear Tire and Rubber Lawton, OK	Banbury Mixer	CALVERT® collision scrubber	25000	1996
IMC Global Carlsbad, NM	Phosphate Mining	CALVERT® collision scrubber	68000	1996
Goodyear Tire and Rubber Lawton, OK	Banbury Mixer	CALVERT® collision scrubber	10000	1996
GF Mettman, Germany	Ceramic Microfiltration (tubular) Degreasing Bath Regeneration	AQUALITY®	4 m³/h	1995
Schiesser Sachsen, Germany	Reversed Osmosis Waste water treatment	AQUALITY®	25 m³/h	1995
Biochemie, Austria	Yeast fermentation	BIOTON®	2,500	1995
C.N.C., Netherlands	Mushroom compost	BIOTON®	400,000	1995
Corn Products, USA	Corn processing	BIOTON®	24,000	1995
Eastman/KODAK, USA	Photo Film production	BIOTON®	34,000	1995
Firmenich, Switzerland	Spray drying	BIOTON®	9,000	1995
General Electric Plastics, Netherlands	Noryl Production Factory	BIOTON®	100,000	1995

Givaudan, Germany	Flavor and Fragrance	BIOTON®	6,000	1995
Holzindustrie Bruchsal, Germany	Coating of wooden car interior parts	BIOTON®	65,000	1995
ICI Quest VED 2, Netherlands	Flavor and Fragrance	BIOTON®	10,000	1995
ICI Quest VEV, Netherlands	Flavor and Fragrance	BIOTON®	11,000	1995
IFF, USA	Flavor and Fragrance	BIOTON®	58,000	1995
Stegeman, Netherlands	Waste Water treatment	BIOTON®	1,000	1995
Weyerhaeuser, USA	Chipboard processing	BIOTON®	238,000	1995
Richter, USA Low density polyethylene foam producing	Isobutane	DYNACYCLE® RCO	20 500	1995
Toshiba Display Devices, USA Electronics	toluene, acetone, ethyl acetate, MEK	DYNACYCLE® RCO	19 000	1995
Philips Display Components, USA Electronics	toluene, methanol, acetone, amyl acetate	DYNACYCLE® RCO	49 000	1995
Goodyear Tire and Rubber Lawton, OK	Banbury Mixer	CALVERT® collision scrubber	25000	1995
Goodyear Tire and Rubber Lawton, OK	Banbury Mixer	CALVERT® collision scrubber	25000	1995
Goodyear Tire and Rubber Canada	Banbury Mixer	CALVERT® collision scrubber	10000	1995
Goodyear Tire and Rubber Brazil	Banbury Mixer	CALVERT® collision scrubber	10000	1995
South Pacific Tyres Australia	Banbury Mixer	CALVERT® collision scrubber	20000	1995
T-Thermal Company Conshohocken, PA	Incineration	CALVERT® collision scrubber	1800	1995
FH Osnabrück, Germany	Ceramic Microfiltration (tubular) Separation of mushroom spurs	AQUALITY®	4 m ³ /h	1994
DG Tessin, Germany	Reversed Osmosis (plate & frame) Leachate treatment	AQUALITY®	720 l/h	1994
DG Tessin, Germany	Reversed Osmosis (plate & frame) Leachate treatment, permeate stage	AQUALITY®	840 l/h	1994
DG Tessin, Germany	Reversed Osmosis (plate & frame) Leachate treatment, concentrate	AQUALITY®	150 l/h	1994

	stage			
Aquilo Gas Separation, Netherlands	Membrane manufacturing	BIOTON®	2,700	1994
British American Tobacco, Australia	Tobacco dryer	BIOTON®	80,000	1994
C.N.C., Netherlands	Mushroom compost	BIOTON®	10,000	1994
Erdal GmbH, Austria	Toilet stone production	BIOTON®	6,500	1994
GKW/Preussag Noell, Germany	Combined waste water	BIOTON®	75,000	1994
Starflex, Germany	Manufacturing of shoes	BIOTON®	3,000	1994
SVI / Stork E&C, Netherlands	Veg., fruit and garden waste	BIOTON®	21,000	1994
Weyerhaeuser, USA	Chipboard processing	BIOTON®	238,000	1994
Zeneca, Singapore	Chemical process	BIOTON®	2,500	1994
American Cyanamid Princeton, NJ	Medical Waste Incinerator	CALVERT® collision scrubber	12325	1994
Westinghouse S.E.G. Oak Ridge, TN	Low Level Radioactive Vitrifier	CALVERT® collision scrubber	4720	1994
Tosco Corporation Martinez, CA	Sulfur Storage Tank Vent	CALVERT® collision scrubber	4000	1994
Ft. Lauderdale Sludge Management Works Ft.Lauderdale, FL	Compost Reactors, Solids Recovery, Mixing Building	CALVERT® mist eliminators Number of units : 1	25 000	1994
A.S.A. GmbH, Austria	Odor from household waste	BIOTON®	750	1993
Dow Elanco, France	Chemical process	BIOTON®	10,000	1993
Duckworth Group, UK	Food flavors	BIOTON®	1,500	1993
Erasp0, Netherlands	Chicken manure storage	BIOTON®	10,000	1993
Fuji Photo Film b.v. (P1), Netherlands	Coating plant photo films	BIOTON®	70,000	1993
Geflugelhof Fehring0r , Austria	Chicken food plant	BIOTON®	20,000	1993
Givaudan-Roure, USA	Compounding, distillation	BIOTON®	122,000	1993
Givaudan - Tastemaker, Netherlands	Spray-dryers	BIOTON®	25,000	1993
Givaudan - Tastemaker, Netherlands	Spray-dryers and room	BIOTON®	27,000	1993
IMS, Austria	GRP Plastic Production	BIOTON®	6,000	1993
McCormick & Company, USA	Spice production	BIOTON®	18,000	1993

NOVO Nordisk A/S, Denmark	Yeast production	BIOTON®	135,000	1993
Polycryl, France	Polymer concrete production	BIOTON®	10,500	1993
Pumpwerk Spitalhof, Switzerland	Room offgas pumpbuilding	BIOTON®	3,000	1993
SEG Poulets AG, Switzerland	Ventilation air chicken	BIOTON®	30,000	1993
Kabelmetall Osnabrück, Germany	Microfiltration Decreasing bath regeneration	AQUALITY®	140 l/h	1993
Wismut AG, Germany	Nanofiltration Uran Separation from ion exchange	AQUALITY®	150 l/h	1993
Chemiewercke Schönebeck, Germany	Reversed Osmosis Process Water	AQUALITY®	11 m³/h	1993
Nukem Dresden, Germany	Reversed Osmosis (plate & frame) Leachate treatment	AQUALITY®	450 l/h	1993
Deponie Vechta, Germany	Ceramic Microfiltration (tubular) Leachate treatment	AQUALITY®	8000 l/h	1993
Deponie Vechta, Germany	Reversed Osmosis Leachate treatment	AQUALITY®	30 m³/h	1993
Deponie Vechta, Germany	Reversed Osmosis Leachate treatment, permeate stage	AQUALITY®	4200 l/h	1993
Deponie Vechta, Germany	Reversed Osmosis Leachate treatment, concentrate stage	AQUALITY®	800 l/h	1993
Emulsicoat, USA Asphalt mixing & transfer facility	Butane	DYNACYCLE® RCO	1 800	1993
Champion Environmental Kaohsiung, Taiwan	Medical Waste Incinerator	CALVERT® collision scrubber	6325	1993
Rhone Poulenc Butte, MT	Elemental Phosphate Kilns	CALVERT® collision scrubber	33000	1993
NPC Services Baton Rouge, LA	Hazardous Waste Incinerator	CALVERT® collision scrubber	18502	1993
Chem Security Alberta, Canada	Hazardous Waste Incinerator	CALVERT® collision scrubber	104216	1993
IT Corporation Barceloneta, Puerto Rico	Pharmaceutical Incinerator	CALVERT® collision scrubber	11729	1993
University of Kentucky	Medical Waste Incinerator	CALVERT® collision	7477	1993

Lexington, KY		scrubber		
Nucor Steel Blytheville, AR	Hazardous Waste Vitrifier	CALVERT® collision scrubber	7281	1993
Northshore Medical Center Miami, FL	Medical Waste Incinerator	CALVERT® collision scrubber	5793	1993
China Technical Consultants Taipei, Taiwan	Medical Waste Incinerator	CALVERT® collision scrubber	1072	1993
Wyeth-Ayerst Laboratories Princeton, NJ	Medical Waste Incinerator	CALVERT® collision scrubber	5952	1993
Sandoz Crop Protection Beaumont, TX	Hazardous Waste Incinerator	CALVERT® collision scrubber	10977	1993
City of Kaneohe Kaneohe, HI	Headworks Wetwell	CALVERT® mist eliminators Number of units : 1	1 600 9 300	1993
City of Kailua Kailua, HI	Dewatering Building	CALVERT® mist eliminators Number of units : 1	12 600	1993
Kealahou SPS North Kona, HI	Sewage Pump Station	CALVERT® mist eliminators Number of units : 1	2 000	1993
City of Roseville Roseville, CA	Screening, Primary Grit	CALVERT® mist eliminators Number of units : 1	17 130 20 000	1993
City of Durham Durham, OR	Primary Clarifier, Septage Station	CALVERT® mist eliminators Number of units : 1	9 000	1993
Kukuiula Koloa, HI	Grit Chambers, Bar Screens	CALVERT® mist eliminators Number of units : 1	1 900	1993
City of Des Moines Des Moines, IA	Residuals Processing Building	CALVERT® mist eliminators Number of units : 1	30 000	1993
City of Manchester Manchester, NH	Gravity Thickener	CALVERT® mist eliminators Number of units : 1	40 000	1993
San Pasqual Aquatic Treatment Facility San Diego, CA	Influent Pump Station	CALVERT® mist eliminators Number of units : 1	12 600	1993
Clark County S.D. Laughlin, NV	Headworks Sludge Facility	CALVERT® mist eliminators Number of units : 1	12 500 8 800	1993
Haskell Street El Paso, TX	Headworks Belt Filter DAF Thickener	CALVERT® mist eliminators Number of units : 1	17 300 10 400 7 800	1993
Clark County S.D. Las Vegas, NV	Headworks Sludge Thickener Gravity Thickener	CALVERT® mist eliminators Number of units : 1	14 000 20 600 8 400	1993
City of Gillroy Gillroy, CA	Solids Processing Headworks I.P.S.	CALVERT® mist eliminators Number of units : 1	5 440 17 500 10 900	1993

Drake Ft.Colins, CO		CALVERT® mist eliminators Number of units : 2	26 300	1993
City of Hillsboro Hillsboro, OR	Headworks	CALVERT® mist eliminators Number of units : 1	27 000	1993
Carbon Canyon Chino, CA	Headworks Primary Clarifiers	CALVERT® mist eliminators Number of units : 1	6 500 4 400	1993
East Bay Oakland, CA	Three Thickening Centrifuges	CALVERT® mist eliminators Number of units : 1	3 000	1993
City of San Angelo San Angelo, TX	Lift Station and Headworks	CALVERT® mist eliminators Number of units : 1	6 050	1993
City of Sacramento Sacramento, CA	Gravity Belt	CALVERT® mist eliminators Number of units : 1	15 000	1993
San Luis Rey Ocean Side, CA	LET Primary Clarifier RA6 DAF Belt Press	CALVERT® mist eliminators Number of units : 6	23 000 2 100 600 700 15 250	1993
Central Contra Costa Martinez, CA	Preaeration	CALVERT® mist eliminators Number of units : 1	10 000	1993
McMinnwill	Pump Station	CALVERT® mist eliminators Number of units : 1	16 000	1993
Cargill PLC, UK	Pellet room and oil	BIOTON®	12,500	1992
Chemie AG, Germany	Pesticides	BIOTON®	6,000	1992
Conoflex, Packaging, Australia	Drying oven on an 8 colour printer	BIOTON®	34,000	1992
Douwe Egberts b.v., Netherlands	Coffee processing	BIOTON®	12,000	1992
Givaudan Dubendorf AG, Switzerland	Flavor and Fragrance	BIOTON®	101,000	1992
Hercules / Tebodin, Netherlands	Flavor and Fragrance	BIOTON®	36,000	1992
SCAQMD, USA	Offgas from bakeries	BIOTON®	500	1992
Tyrolit, Austria	Production process for abrasives	BIOTON®	2x 20,000	1992
Acla-Werke, Germany	Microfiltration Decreasing bath regeneration	AQUALITY®	80 l/h	1992
Grossdeponie Halle-Lochau, Germany	Nanofiltration (plate & frame) Leachate treatment	AQUALITY®	4500 l/h	1992
Grossdeponie Halle-Lochau,	Reversed Osmosis	AQUALITY®		1992

Germany	Leachate treatment, permeate stage		2.4 m ³ /h	
Bayfront Medical Incinerator St. Petersburg, FL	Medical Waste Incinerator	CALVERT® collision scrubber	9112	1992
Jackson Memorial Hospital Miami, FL	Medical Waste Incinerator	CALVERT® collision scrubber	11305	1992
Masonite Corporation Towanda, PA	Fiberboard Press	CALVERT® collision scrubber	55000	1992
Ciba-Geigy Corporation McIntosh, AL	Hazardous Waste Incinerator	CALVERT® collision scrubber	101660	1992
Rubicon, Inc. Geismar, LA	Transportable Soil Remediation	CALVERT® collision scrubber	63971	1992
City of Durham Durham, OR	Primary Clarifier	CALVERT® mist eliminators Number of units : 1	9 000	1992
Henry N. Wochholz Yucaipa, CA	Sludge Holding Tank	CALVERT® mist eliminators Number of units : 1	4 000	1992
		CALVERT® mist eliminators Number of units : 1		1992
Clark County Sanitation District Las Vegas, NV	Dechlorination Flow Spitting	CALVERT® mist eliminators Number of units : 1	2 500 500	1992
Bi-City Littleton, CO	Headworks/Pri. Clarifiers	CALVERT® mist eliminators Number of units : 1	41 000	1992
Vero Beach Reverse Vero Beach, FL	Air Stripping Towers	CALVERT® mist eliminators Number of units : 1	27 000	1992
City of Fargo Fargo, ND	Grit/Aeration Building	CALVERT® mist eliminators Number of units : 1	8 000	1992
Middle Rouge Pump Station Canton Township, MA	Equalization Basin	CALVERT® mist eliminators Number of units : 1	20 000 14 000	1992
Lower Rouge Pump Station Canton Township, MA	Equalization Basin	CALVERT® mist eliminators Number of units : 1	14 000	1992
N.E. Monmouth County Treatment Plant Monmouth Beach, NJ	Dewatering Facility	CALVERT® mist eliminators Number of units : 1	10 000/ 20 000	1992
Hartford Sludge Composting Facility Sayreville, NJ	Bio Reactor, Cure Cell	CALVERT® mist eliminators Number of units : 1	56 000	1992
Middlesex County U.A. Sludge Facility Sayreville, NJ	Curing Bunker Building	CALVERT® mist eliminators Number of units : 1	400 000	1992
South Monmouth	Trickling Filter	CALVERT® mist eliminators	80 000	1992

West Belmar, NJ		Number of units : 1		
		CALVERT® mist eliminators Number of units : 1		1992
City of Sacramento Sacramento, CA	Wastewater Treatment Plant	CALVERT® mist eliminators Number of units : 1	55 000 23 500	1992
Bethune Point Daytona Beach, FL	Pre-treatment Structure	CALVERT® mist eliminators Number of units : 1	1 000	1992
Ad van Geloven Snacks , Netherlands	Eggroll bakery	BIOTON®	3,000	1991
Alvorada, Austria	Coffee processing (roasting)	BIOTON®	73,400	1991
Buck-Chemie, Germany	Toilet blocks production	BIOTON®	15,000	1991
Hercules Inc., USA	Spray-dryers	BIOTON®	20,000	1991
ICI, Specialty Chemicals & Plastics, Australia	Solvents for printing, paint ,plastics	BIOTON®	3,000	1991
IFF (Nederland) BV, Netherlands	Flavor and Fragrance	BIOTON®	80,000	1991
Rheinbraun Forschungszentrum, Germany	Nanofiltration Treatment of liquid manure	AQUALITY®	480 l/h	1991
Rheinbraun Forschungszentrum, Germany	Reversed Osmosis (plate & frame) Treatment of liquid manure, NF permeate stage	AQUALITY®	300 l/h	1991
Deponie Schönberg, Germany	Reversed Osmosis Leachate treatment, permeate stage	AQUALITY®	30 m³/h	1991
Syntex Pharmaceutical, LTD Freeport, Grand Bahamas	Hazardous Waste Incinerator	CALVERT® collision scrubber	8437	1991
Lancaster Community Hospital Lancaster, PA	Medical Waste Incinerator	CALVERT® collision scrubber	2637	1991
St. Luke Medical Center Milwaukee, WI	Medical Waste Incinerator	CALVERT® collision scrubber	7036	1991
Burroughs-Wellcome Greenville, NC	Hazardous Waste Incinerator	CALVERT® collision scrubber	27064	1991
Syntex Mexico	Hazardous Waste Incinerator	CALVERT® collision scrubber	13209	1991
Carbomedics Austin, TX	Pyrolytic Reactor	CALVERT® collision scrubber	8200	1991
University of Texas Galveston, TX	Hazardous Waste Incinerator	CALVERT® collision scrubber	8360	1991

General Felt Industries Trenton, NJ	Banbury Mixer	CALVERT® collision scrubber	35000	1991
Huntsville Hospital Huntsville, AL	Medical Waste Incinerator	CALVERT® collision scrubber	5925	1991
Cleaver Brooks Rolling Hills	Medical Waste Incinerator	CALVERT® collision scrubber	5140	1991
Hoescht-Celanese Pasadena, TX	Hazardous Waste Incinerator	CALVERT® collision scrubber	86586	1991
Southeast Treatment Plant El Paso, TX	Headworks	CALVERT® mist eliminators Number of units : 2	20 000	1991
Southeast Treatment Plant El Paso, TX	Primary Clarifiers	CALVERT® mist eliminators Number of units : 2	68 000	1991
Southeast Treatment Plant El Paso, TX	Sludge Building	CALVERT® mist eliminators Number of units : 1	30 000	1991
City of Camden Camden, NJ	Sludge Storage Tanks	CALVERT® mist eliminators Number of units : 2	16 500	1991
City of Oxnard Oxnard, CA	Headworks, Solids Proc. Area	CALVERT® mist eliminators Number of units : 2	5 600 12 750	1991
City of Beloit Beloit, WI	Wastewater Treatment Plant	CALVERT® mist eliminators Number of units : 1	7 000	1991
Turtle Creek Pump Station Beloit, WI	Pump Station	CALVERT® mist eliminators Number of units : 1	1 000	1991
City of Durham Durham, OR	Solids Handling Building	CALVERT® mist eliminators Number of units : 1	50 710	1991
		CALVERT® mist eliminators Number of units : 1		1991
City of Durham Durham, OR	Headworks Building	CALVERT® mist eliminators Number of units : 1	18 000	1991
City of Sioux City Sioux City, IA	Primary Clarifier	CALVERT® mist eliminators Number of units : 1	6 800	1991
South Tempe Tempe, AZ	Clarifiers, Screen Room, Pump Station	CALVERT® mist eliminators Number of units : 1	25 930	1991
Parkway Laurel, MD	Lime Stabilization Facility	CALVERT® mist eliminators Number of units : 1	1 060	1991
City of Benicia Benicia, CA	Solids Handling	CALVERT® mist eliminators Number of units : 1	15 400	1991
City of Holyoke Holyoke, MA	Compost Facility	CALVERT® mist eliminators Number of units : 1	80 000	1991
Middlesex County Utilities Auth. Sayreville, NJ	Sludge Dewatering, Chemical Fixation Building	CALVERT® mist eliminators Number of units : 2	48 000 16 000	1991

City of Elkton Elkton, MD	Sludge Holding Tank	CALVERT® mist eliminators Number of units : 1	5 000	1991
City of Rahway Valley Rahway, NJ	Sludge Stabilization Facility	CALVERT® mist eliminators Number of units : 1	4 000	1991
Anheuser-Bush Co. Baldwinsville, NY	Wastewater Treatment Facility	CALVERT® mist eliminators Number of units : 1	3 000	1991
Anheuser-Bush Co. Jacksonville, FL	Wastewater Treatment Facility	CALVERT® mist eliminators Number of units : 1	500	1991
Yonkers Joint Treatment Plant Westchester County, NY	Truck Loading Bay/Centrifuges	CALVERT® mist eliminators Number of units : 1	7 000	1991
Delta Dianblo Sanitation District Antioch, CA	Headworks	CALVERT® mist eliminators Number of units : 1	5 400	1991
Union-Rome Township Lawrence County, OH	Screens/Grit Building	CALVERT® mist eliminators Number of units : 1	5 300	1991
AKZO Coatings, Netherlands	Drum cleaning paint	BIOTON®	11,700	1990
Alvorada, Austria	Coffee processing (milling/packing)	BIOTON®	20,000	1990
ARA Rhein (Novartis), Switzerland	Industrial Waste Water Treatment	BIOTON®	75,000	1990
Austria Tabak, Austria	Tobacco processing	BIOTON®	30,000	1990
British American Tobacco, Germany	Tobacco processing	BIOTON®	7,000	1990
British American Tobacco, Germany	Tobacco processing	BIOTON®	7,000	1990
Freudenberg GmbH., Germany	Waste Water storage basin	BIOTON®	600	1990
Fuji Photo Film b.v. (P2), Netherlands	Photo film production	BIOTON®	140,000	1990
Geham Kakao, Germany	Chocolate processing plant.	BIOTON®	10,000	1990
Browning Ferris Industries St. Louis, MO	Medical Waste Incinerator	CALVERT® collision scrubber	18300	1990
South Pacific Tyres Australia	Banbury Mixer	CALVERT® collision scrubber	15000	1990
DuPont Chamber Works Deepwater, NJ	Hazardous Waste Incinerator	CALVERT® collision scrubber	129500	1990
Chem Security Facilities Swan Hills; Alberta, Canada	Hazardous Waste Incinerator	CALVERT® collision scrubber	8000	1990
Uniroyal Chemical Baton Rouge, LA	Hazardous Waste Incinerator	CALVERT® collision scrubber	14320	1990

Lakota Federal Way, WA	Headworks, Belt Press, Clarifiers	CALVERT® mist eliminators Number of units : 1	20 700	1990
Lakota Federal Way, WA	Wet Well, Aeration Basins, Sludge Hldg	CALVERT® mist eliminators Number of units : 1	36 910	1990
City of Pt.Pleasant Pt. Pleasant	Aerated Sludge Hldg Tank	CALVERT® mist eliminators Number of units : 1	3 850	1990
Miller Creek Seattle, WA	Dewatering Building	CALVERT® mist eliminators Number of units : 1	31 900	1990
Sussex County Municipal Authority Sussex County, NJ	Sludge, Compost Bldg, Septage Tank	CALVERT® mist eliminators Number of units : 1	59 000	1990
Cherry Hill Camden, NJ	Pump Station	CALVERT® mist eliminators Number of units : 2	2 500	1990
Rock Creek Hillsboro, OR	Wetwell Clarifiers	CALVERT® mist eliminators Number of units : 1	6 200	1990
Midway Sewer Des Moines, WA	Headworks	CALVERT® mist eliminators Number of units : 1	15 000	1990
City of Palm Desert Palm Desert, CA	Aerobic Digester	CALVERT® mist eliminators Number of units : 1	14 000	1990
Kealakehe Kailua-Kona, HI	Headworks	CALVERT® mist eliminators Number of units : 1	2 000	1990
PFW Hercules, Netherlands	Odour Treatment Flavor and Fragrance	BIOTON®	10,000 Am ³ /h	1989
Yorkshire Water Services, UK	Odour Treatment Industrial Waste Water Treatment	BIOTON®	1,500 Am ³ /h	1989
South Pacific Tyres Australia	Banbury Mixer	CALVERT® collision scrubber	10000	1989
St. Jude Medical Center St. Paul, MN	Pyroletic Reactor	CALVERT® collision scrubber	1000	1989
Goodyear Tire and Rubber Napanee; Ontario, Canada	Banbury Mixer	CALVERT® collision scrubber	5000	1989
MKK Technologies Wilmington, OH	Aluminum Smelting Furnace	CALVERT® collision scrubber	15000	1989
South Pacific Tyres Thomastown, Australia	Banbury Mixer	CALVERT® collision scrubber	15000	1989
South Pacific Tyres Thomastown, Australia	Banbury Mixer	CALVERT® collision scrubber	10000	1989
South Pacific Tyres Thomastown, Australia	Banbury Mixer	CALVERT® collision scrubber	10000	1989

McGill Environmental Italy	Hazardous Waste Incinerator	CALVERT® collision scrubber	9500	1989
C-E Raymond Tijuana, Mexico	Transportable Hazardous Waste Incinerator	CALVERT® collision scrubber	35000	1989
Incinerex Baton Rouge, LA	Mobile Soils Remediation	CALVERT® collision scrubber	8600	1989
McGill Environmental El Dorado, AR	Hazardous Waste Incinerator	CALVERT® collision scrubber	6700	1989
Goodyear Tire and Rubber Union City, TN	Banbury Mixer	CALVERT® collision scrubber		1989
American Cyanamid Hannibal, MO	Hazardous Waste Incinerator	CALVERT® collision scrubber	80000	1989
Monterey Regional Monterey, CA	Wastewater Treatment Plant	CALVERT® mist eliminators Number of units : 2	1 800	1989
City of Indianapolis, IN Indianapolis, IN	Incinerator and Dewatering Buildings	CALVERT® mist eliminators Number of units : 2	37 000	1989
City of Des Moines Des Moines, WA	Trickling Filter	CALVERT® mist eliminators Number of units : 1	18 000	1989
County Hillsborough Tampa, FL	Headworks	CALVERT® mist eliminators Number of units : 1	5 600	1989
City of Colorado Springs Colorado Springs, CO	Digester	CALVERT® mist eliminators Number of units : 1	30 000	1989
City of Santa Rosa Santa Rosa, CA	Sludge Dewatering Building	CALVERT® mist eliminators Number of units : 1	28 000	1989
L.A. County Sanitation Dist. Los Angeles, CA	Wet Well	CALVERT® mist eliminators Number of units : 2	750 1 000	1989
Hillsborough Folkenberg Lift Station Tampa, FL	Pump Station	CALVERT® mist eliminators Number of units : 1	2 000	1989
City of Dayton Dayton, OH	Headworks	CALVERT® mist eliminators Number of units : 1	3 000	1989
Fairfield Pump Farifield, CA	Wet Well	CALVERT® mist eliminators Number of units : 1	2 200	1989
City of Daytona Beach Daytona Beach, FL	Belt Press	CALVERT® mist eliminators Number of units : 1	23 000	1989
City of Lahaina Lahaina, HI	Wet Well	CALVERT® mist eliminators Number of units : 2	1 000	1989
Laughlin Pump Station Laughlin, NV	Pump Station	CALVERT® mist eliminators Number of units : 1	650	1989
ICI Quest VED 1, Netherlands	Odour Treatment Compounding	BIOTON®	25,500 Am ³ /h	1988

IFF (Great Britain) Ltd, UK	Odour Treatment Flavor and Fragrance	BIOTON®	4,500 Am ³ /h	1988
IFF (Nederland) BV, Netherlands	Odour Treatment Flavor and Fragrance	BIOTON®	13,000 Am ³ /h	1988
Haztech, Inc. LaSalle, IL	Mobile Soils Remediation	CALVERT® collision scrubber	50000	1988
DuPont-Sabine River Works Orange, TX	Hazardous Waste Incinerator	CALVERT® collision scrubber	103164	1988
Goodyear Tire and Rubber Danville, VA	Banbury Mixer	CALVERT® collision scrubber	5000	1988
Goodyear Tire and Rubber Freeport, IL	Banbury Mixer	CALVERT® collision scrubber	5000	1988
Goodyear Tire and Rubber Union City, TN	Banbury Mixer	CALVERT® collision scrubber	5000	1988
Round Mountain Gold Round Mountain, NV	Lead Assay Furnace	CALVERT® collision scrubber	2250	1988
Stroh Brewery Detroit, MI	Sludge Incinerator	CALVERT® collision scrubber	5600	1988
Rollins Environmental Deerpark, TX	Hazardous Waste Incinerator	CALVERT® collision scrubber	68174	1988
Pfizer Inc. Groton, CT	Flash Dryer	CALVERT® collision scrubber		1988
Reno-Sparks Reno, NV	Wastewater Treatment Plant	CALVERT® mist eliminators Number of units : 1	12 000	1988
Jefferson Parish Jefferson Parish, LA	North Grit Chambers	CALVERT® mist eliminators Number of units : 1	18 000	1988
Jefferson Parish Jefferson Parish, LA	South Grit Chambers	CALVERT® mist eliminators Number of units : 1	18 000	1988
Jefferson Parish Jefferson Parish, LA	Headworks Building	CALVERT® mist eliminators Number of units : 1	18 000	1988
Jefferson Parish Jefferson Parish, LA	Sludge Hold Tanks	CALVERT® mist eliminators Number of units : 1	12 000	1988
Jefferson Parish Jefferson Parish, LA	Belt Press Building	CALVERT® mist eliminators Number of units : 1	48 000	1988
So. Valley Water Reclamation Salt Lake City, UT	Wastewater Treatment Plant	CALVERT® mist eliminators Number of units : 1	16 000	1988
Missouri River Omaha, NE	Trickling Filters	CALVERT® mist eliminators Number of units : 1	36 400	1988

Turkey Creek Houston, TX	Bar Screen Room	CALVERT® mist eliminators Number of units : 1	3 150	1988
City of Hamilton, OH Hamilton, OH	Compost Facility	CALVERT® mist eliminators Number of units : 1	76 200	1988
City of Roseburg Roseburg, OR	Primary Clarifier	CALVERT® mist eliminators Number of units : 1	12 600	1988
Cytec/ Cyanamid, Netherlands	Odour Treatment Industrial Waste Water Treatment	BIOTON®	140 Am ³ /h	1987
Givaudan - Tastemaker, UK	Odour Treatment Flavor and Fragrance	BIOTON®	3,000 Am ³ /h	1987
PFW Hercules, Netherlands	Odour Treatment Flavor and Fragrance	BIOTON®	4,500 Am ³ /h	1987
Eli Lilly Industries Mayague, Puerto Rico	Hazardous Waste Incinerator	CALVERT® collision scrubber	25000	1987
Goodyear Tire and Rubber Lawton, OK	Banbury Mixer	CALVERT® collision scrubber	9000	1987
American Cyanamid Hannibal, MO	Hazardous Waste Incinerator	CALVERT® collision scrubber	30890	1987
St. Jude Medical Center St. Paul, MN	Pyrolytic Reactor	CALVERT® collision scrubber	1000	1987
Applied Environmental Tech Newport Beach, CA	Mobile Soils Remediation	CALVERT® collision scrubber		1987
Union Sanitation Dist. Union City, CA	Alvarado Pumping Plant	CALVERT® mist eliminators Number of units : 1	6 000	1987
Union Sanitation Dist. Union City, CA	Primary Clarifiers	CALVERT® mist eliminators Number of units : 3	15 000	1987
Union Sanitation Dist. Union City, CA	Aeration Tanks	CALVERT® mist eliminators Number of units : 1	15 000	1987
Knollwood DuPage City, IL	Wastewater Treatment Plant	CALVERT® mist eliminators Number of units : 2	4 000- 7 000	1987
Baltimore City Baltimore, MD	Compost Facility	CALVERT® mist eliminators Number of units : 1	51 000	1987
Rock Creek Hillsboro, OR	Headworks	CALVERT® mist eliminators Number of units : 1	33 000	1987
City of San Diego San Diego, CA	Sewage Pump Station #1	CALVERT® mist eliminators Number of units : 1	20 000	1987
City of San Diego San Diego, CA	Sewage Pump Station #2	CALVERT® mist eliminators Number of units : 1	30 000	1987

Gist-Brocades, Netherlands	Odour Treatment Aerobic and anaerobic WWT	BIOTON®	10,000 Am ³ /h	1986
Heymans Milieutechniek, Netherlands	Gases from a stripping column	BIOTON®	3,500 Am ³ /h	1986
Mora Snacks, Netherlands	Odour treatment Eggroll bakery	BIOTON®	9,000 Am ³ /h	1986
Stockham Valve & Fittings Birmingham, AL	Sand Shakeout	CALVERT® collision scrubber	30000	1986
Stockham Valve & Fittings Birmingham, AL	Sand Shakeout	CALVERT® collision scrubber	30000	1986
Goodyear Tire and Rubber	Banbury Mixer	CALVERT® collision scrubber	15000	1986
Aerojet Technical Systems Rancho Cordova, CA	Hazardous Waste Incinerator	CALVERT® collision scrubber	6900	1986
Union Sanitation Dist. Union City, CA	Rotating Bio Towers	CALVERT® mist eliminators Number of units : 8	15 000	1986
Union Sanitation Dist. Union City, CA	Primary Tower Clarifiers	CALVERT® mist eliminators Number of units : 2	25 000	1986
Union Sanitation Dist. Union City, CA	Sludge Thickeners	CALVERT® mist eliminators Number of units : 1	3 000	1986
Union Sanitation Dist. Union City, CA	Site Waste, Pumping Station	CALVERT® mist eliminators Number of units : 1	3 000	1986
Union Sanitation Dist. Union City, CA	Solids Handling Building	CALVERT® mist eliminators Number of units : 2	15 000	1986
City of Boise Boise, ID	Wastewater Treatment Plant	CALVERT® mist eliminators Number of units : 1	2 500	1986
Duphar, Netherlands	Odour treatlent Industrial Waste Water Treatment Plant	BIOTON®	6,000 Am ³ /h	1985
Uniroyal, Inc. Opelika, AL	Banbury Mixer	CALVERT® collision scrubber		1985
Pfizer Groton, OK	Hazardous Waste Incinerator	CALVERT® collision scrubber		1985
Goodyear Tire and Rubber Lawton, OK	Banbury Mixer	CALVERT® collision scrubber	14000	1985
Goodyear Tire and Rubber Lawton, OK	Banbury Mixer	CALVERT® collision scrubber	15000	1985
Rollins Environmental Deepark, TX	Hazardous Waste Incinerator	CALVERT® collision scrubber	68000	1985
Goodyear Tire and Rubber	Banbury Mixer	CALVERT® collision	15000	1984

Tyler, TX		scrubber		
Goodyear Tire and Rubber Fulda, West Germany	Banbury Mixer	CALVERT® collision scrubber	15000	1984
Goodyear Tire and Rubber Capetown, South Africa	Banbury Mixer	CALVERT® collision scrubber	15000	1984
Goodyear Tire and Rubber Lawton, OK	Banbury Mixer	CALVERT® collision scrubber	18000	1984
Stockham Valves and Fittings Birmingham, AL	Sand Shakeout	CALVERT® collision scrubber	30000	1984
Goodyear Tire and Rubber Danville, VA	Banbury Mixer	CALVERT® collision scrubber	15000	1984
Rollins Environmental Bridgeport, NJ	Hazardous Waste Incinerator	CALVERT® collision scrubber		1983
DoFasco Hamilton; Ontario, Canada	Basic Oxygen Steel Furnace	CALVERT® collision scrubber		1981
Terra Chemical Sioux City, IA	Ammonium Nitrate Prilling Tower	CALVERT® collision scrubber		1979

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* L. VRIENS, W. GILS. Water and Wastewater Treatment Course, Casablanca Morocco, March 2000.

* L. VRIENS, W. GILS. Wastewater Treatment Processes – Waterleau Global Water Technology, Shanghai China, March 2000.

* W. GILS, L. VRIENS. LUCAS® : Advanced treatment of industrial Wastewater, Achema Conference, May 2000.

* L. VRIENS, R. GERARDS. New technology for the advanced treatment of industrial and municipal wastewater. Ecotips, May/June 2000.

* L. VRIENS, R. GERARDS. LUCAS® technology for the advanced treatment of industrial and municipal wastewater. International Association on Water Quality, Belgium, June 2000.

* R. GERARDS. International Course for Malting and Brewing Science, Course on Water Treatment, Prof. Delvaux – University of Leuven, August 2000.

* R. GERARDS. International Course for Malting and Brewing Science, Course on Waste Water Treatment, Prof. Delvaux – University of Leuven, September 2000.

* L. VRIENS. Tratamiento del Agua Industrial y Residual, Seminario Tecnologías de Punta para la Protección del Ambiente, Buenos Aires Argentina, October 2000.

* R. GERARDS. Scientific conference on environmental issues, Coordinator Advanced Control in Wastewater Treatment Seminar, IFEST exhibition Ghent, Belgium, October 2000.

* R. GERARDS, W. GILS, L. VRIENS. LUCAS® system for sustainable treatment of municipal and industrial wastewater. Waste 2001 : The Middle East Congress & Exhibition for Recycling & Waste Management, Cairo, Egypt, February 2001.

- * R. GERARDS. Optimal water re-use - municipal and industrial approach. Technological Conference, Technological Institute of the Royal Flemish Society of Engineers, Genk, Belgium, March 2001.
- * R. GERARDS. Cyclic systems for municipal and industrial wastewater treatment, Annual Course on Wastewater Treatment, Royal Flemish Society of Engineers, Antwerp, Belgium, March – April - May 2001.
- * L.VRIENS, R. GERARDS. Design and operational aspects of hybrid constant level SBR systems based on full-scale experiences. Sequencing Batch Reactor III - Seminar, Chartered Institution of Water and Environmental Management (CIWEM), Leeds, U.K., April 2001.
- * R. GERARDS. 9th World Congress on Anaerobic Digestion 2001, Member of the Organizing Committee, Antwerp, Belgium, September 2001.
- * W. GILS. B.O.O.T. approach for medium to small scale industrial wastewater treatment projects, 9th World Congress on Anaerobic Digestion 2001, Antwerp, Belgium, September 2001.
- * L. VRIENS. Water – L'eau, Séminaire Office Nationale de l'Eau Potable (ONEP), Rabat, Maroc, September 2001.
- * R. GERARDS, W. GILS, L. VRIENS. The real price for the "BLUE GOLD". Real costs of water and wastewater in the industrial and municipal sector - Seminar, Royal Flemish Society of Engineers, Antwerp, Belgium, November 2001.
- * R. GERARDS, L. VRIENS. Overview of available technologies for the re-use of (biological treated) effluents. Water (re-)use in the Food Industry - Seminar, Royal Flemish Society of Engineers, Antwerp, Belgium, April 2002.
- * R. GERARDS, L.VRIENS. Investment & operational costs of SBR systems. Biological Batch Reactors in Industrial Wastewater Treatment - Seminar, Royal Flemish Society of Engineers, Antwerp, Belgium, May 2002.

- * T. HANSON. BOT, build operate & transfer, a new market evolution – Water Outsourcing Seminar, Royal Flemish Society of Engineers, Antwerp, Belgium, September 2002.

- * R. GERARDS, L. VRIENS. Aerobic versus anaerobic wastewater. Chair J. De Clerck – Bacteria, yeasts and moulds in Malting and Brewing – International Course, University of Leuven, Leuven, Belgium, September 2002.

- * R. GERARDS. Cyclic systems. Wastewater treatment course, Royal Flemish Society of Engineers, Antwerp, Belgium, September - December 2002.

- * W. GILS. LUCAS[®], ATLANTIS[®], WATERPROOF[®], AQUALITY[®], EXSEL[®], BIOTON[®], BEL-AIR[®], DYNACYCLE[®], PUTT-ART[®] : new and advanced solutions for water, wastewater, sludge and air treatment, Conference IFEST, Ghent, Belgium, October 2002.

- * W. GILS. Advanced processes and technologies for water, wastewater, sludge and air treatment, EU Gateway to Japan Seminar, Tokyo, Japan, September 2003.

- * J. DELATHOUWER. Process water production through membrane technology, Seminar Industrial Process Water Production, Royal Flemish Society of Engineers, Antwerp, Belgium, November 2003.

- * R. GERARDS. New Trends in Gas Washing & Biofiltration for the Food Industry, GOM Presti-5 project, Ghent, Belgium, March 2004.

- * W. GILS. Doing business in China – Top Conference UNIZO, Brussels, Belgium, March 2004.

- * P.P. KNOPS-GERRITS, T. HANSON. Biological & Catalytical Treatment Techniques for the Control of Odor & VOC Emissions, Wastewater Treatment Technical Exchange Meeting, Dammam, Saudi Arabia, March 2004.

- * P.P. KNOPS-GERRITS, M. CUYPERS and R.R. CRICHTON. Ferritin Adsorption Studies on mesoporous supports, 14th International Zeolite Conference, South Africa, April 2004.

- * R. GERARDS, P.P. KNOPS-GERRITS, L. VRIENS. VOC emission abatement with two stage BEL-AIR[®] biowashfilter - biofilter, Conference on VOC emissions – technological solutions & investments, Royal Flemish Society of Engineers, Antwerp, Belgium, April 2004.

- * L. VRIENS, R.TIZE. Thermische slibbehandeling: mogelijkheden en tendensen wereldwijd – Workshop on Trends in sludge treatment, TNAV Flow of Technology, Antwerp, Belgium, April 2004.
- * R. GERARDS, L. VRIENS. Cyclic Operating Activated Sludge Systems, Course on Wastewater Treatment, Royal Flemish Society of Engineers, Antwerp, Belgium, February - April 2004.
- * G. LISSENS. The Use of Thermal Wet Oxidation for Enhanced Biogas Recovery from Raw and Digested Biowaste, Tenth World Congress on Anaerobic Digestion 2004, Montreal, Canada, August 28 – September 2, 2004.
- * R. GERARDS, W. GILS, L. VRIENS. Upgrading of Existing Aerobic Plants with the LUCAS Anaerobic System based on Full-Scale Experiences, International Conference Upgrading of Wastewater Treatment Plants, International Water Association, Amsterdam, Holland, September - October 2004.
- * W. GILS, L. VRIENS. Industrial Wastewater Treatment and Effluent Re-use, Environmental & Infrastructure Conference, Bucharest, Romania, 6 - 8 October 2004.
- * P.P. KNOPS-GERRITS, R. GERARDS, W.GILS, J.M. GHISLAIN, L. VRIENS. La Lutte contre la pollution de l'eau – L'Or Bleu – et de l'Air – Le Ciel Bleu avec une gamme complete de technologies, Conférence « Faire face à vos contraintes environnementales », CRITT, Charleville-Mezières France, November 2004.
- * L. VRIENS, W. Gils. Waterleau's environmental technologies & track record in China, Belgian-China Environmental Technology Seminar, Belgina Trade Mission to China , Shanghai China, 24 November 2004.
- * W. GILS, R. GERARDS, L. VRIENS, Yan YUAN. Design & operational Aspects of the LUCAS® system, The Second Annual Meeting of the 4th National Commission of Drainage Engineering, Haikou Hainan Peoples Republic of China, 27 – 30 November 2004.
- * P.P. KNOPS-GERRITS, R. GERARDS, T. HANSON, W.GILS, L. VRIENS. Catalytic Treatment Techniques for the Control of VOC emissions, KFUPM Conference, King Fahd University, Dhahran, Kingdom of Saudi Arabia, December 2004.
- * R. GERARDS. Solvent removal through bio (wash) filtration. Conference on Solvent Emissions: Theoretical & practical Aspects, Mechelen, Belgium, December 2004.
- * P.P. KNOPS-GERRITS, R. GERARDS, W.GILS, L. VRIENS. DeNOX Applications with Zeolite and Oxide Based Catalytic Materials Integrated in N-Containing VOC Abatement, NOX abatement conference, Royal Flemish Society of Engineers, Antwerp, Belgium, December 2004.
- * J. DELATHOUWER, R. GERARDS, T. HANSON, L. VRIENS. Advanced treatment of wastewater from industrial laundry with the X-Tractor® MBR, Membrane Technology Conference, Royal Flemish Society of Engineers, Antwerp, Belgium, March 2005.